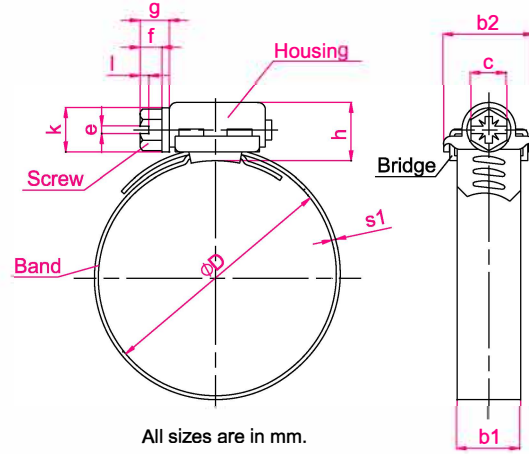


B TYPE HOSE - CLAMPS



TABLO 1 : ÖLÇÜLER

	Ø D		S	b1	b2	c	k	f	g	h	l	e
	mm.	inch.										
19 - 26	3/4"-1 1/32"		±0.1	±0.2	±0.3	-0.1	±0.2	+0.3 -0.3	±0.5	±0.4	+0.2 -0.3	+0.3 -0.3
20 - 30	3/4"-1 3/16"											
22 - 36	7/8"-1 13/32"											
25 - 42	1"-1 21/32"											
28 - 48	1 3/32"-1 7/8"											
32 - 51	1 1/4"-1 1/2"		0,7 veya 0,8	13	18,6	7 veya 8	9,2	5,7	7	12,2	1,8	1,5
38 - 58	1 1/2" - 2"											
44 - 64	1 3/4" - 2"											
51 - 72	1 1/2" - 2 7/8"											
57 - 76	2 1/4" - 2 1/2"											
65 - 82	2 18/32" - 3 1/4"											
76 - 92	2 1/2" - 3"											
85 - 103	3 11/32" - 3 1/2"											
92 - 110	3 1/2" - 4"											
105-121	3 1/2" - 4 1/2"											
115-135	4 1/2" - 5 5/16"											
130-146	5 1/18" - 5 3/4"											
146-164	5 3/4" - 6 7/16"											

TABLO 3 : MALZEMELER

- Grup : Bant : Malzeme No : 1.0330 [DC01(C590) Özel Çelik.]
Kapak : Malzeme No : 1.0330 [DC01(C390) Özel Çelik.]
Vida : Malzeme No : 1.5525 (19-20MnB4)
Tuz Testi : Min. 72 h
- Grup : Bant & Kapak : Malzeme : 1.4301 [(X 5 Cr Ni 18-10) Antimanyetik Paslanmaz Çelik]
vida : Malzeme NO : 1.4567 [(X3CrNiCu 18-9-4) Antimanyetik Paslanmaz Çelik]
800 h

Önerilen Sıkma Hızı : 300Dev/dk. TSE 120091 (DIN 3017) için uygundur.



*Tuz testi ASTM B 117 standartına göre yapılmaktadır.

TABLO 4 : BOŞTA SIKMA TORK DEĞERİ

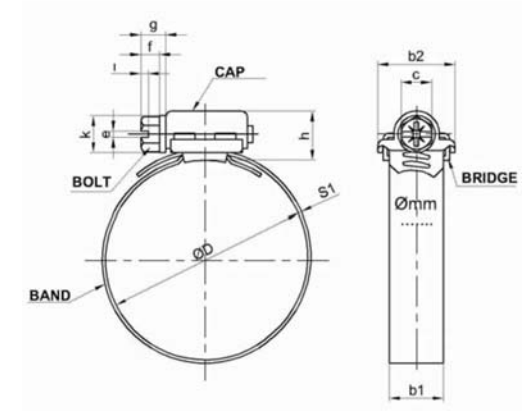
ÇAPSAL ARALIK (mm)	BOŞTA SIKMA TORKU (Nm)
19-26'dan 146-164'e kadar	max. 1

TABLO 2 : TORK DEĞERLERİ

ØD (mm)	Sıkma Torku	Bozulma Torku
19-26'dan 22-36'ya kadar	5.5 Nm	7 Nm
25-42'den 44-64'e kadar	5.5 Nm	8 Nm
51-72'den 146-164'e kadar	5.5 Nm	9 Nm

							PARÇA ADI :	
							GRUP ADI : B-TİPİ KELEPÇE	
							MALZEME :	
							ÖLÇEK	RESİM NO
						Onay: H.TEMİZ		B - 00.00
						SAYFA NO :		ADET :
ÖLÇÜ	DEĞİŞİKLİK	TARİHİ	İSİM	ONAY		 yerine geçti.	

B Type Clamps



Dimensions

Code	Ø D		Qty in A Box	Weight of the box (kg)	S1 ±0.1	b1 ±0.2	b2 ±0.3	c -0.1	e ±0.3	f ±0.3	g ±0.5	h ±0.4	i ±0.1	k ±0.2
	mm	inch												
B1-01	19-26	3/4" - 1 1/32"	600	13,9										
B1-02	20-30	3/4" - 1 3/16"	600	14,3										
B1-03	22-36	7/8" - 1 13/32"	600	15,3										
B1-04	25-42	1" - 1 21/32"	600	16,8										
B1-05	28-48	1 3/32" - 1 7/8"	300	9,9										
B1-06	32-51	1 1/4" - 2"	300	9,4										
B1-07	38-58	1 1/2" - 2 1/4"	300	10										
B1-08	44-64	1 3/4" - 2 1/2"	300	10,4										
B1-09	51-72	2" - 2 7/8"	250	9,2	0,7	13	18,6	7-8	1,5	5	7	12	1,8	9,2
B1-10	57-76	2 1/4" - 3"	250	9,5										
B1-11	65-82	2 18/32" - 3 1/4"	200	8										
B1-12	76-92	3" - 3 20/32"	200	8,5										
B1-13	85-103	3 11/32" - 4 1/16"	150	7										
B1-14	92-110	3 20/32" - 4 11/32"	150	7,4										
B1-15	105-121	4 1/8" - 4 3/4"	100	5,2										
B1-16	115-135	4 1/2" - 5 5/16"	100	5,6										
B1-17	130-146	5 1/8" - 5 3/4"	75	5,4										
B1-18	146-164	5 3/4" - 6 7/16"	75	4,9										

Torque Values

Diameter ØD (mm)	Tightening Torque (Nm)	Breakdown Torque (Nm)	Idle Torque (Nm)
19-26	6	8	1
20-30	6	8	1
22-36	6	8	1
25-42	7	8	1
28-48	7	8	1
32-51	7	8	1
38-58	7	8	1
44-64	7	8	1
51-72	8	9	1
57-76	8	9	1
65-82	8	9	1
76-92	8	9	1
85-103	8	9	1
92-110	8	9	1
105-121	8	9	1
115-135	8	9	1
130-146	8	9	1
146-164	8	9	1

Recommended tightening speed 300 rpm.
Available for TS12091-DIN 3017

Materials

W1	Band	: 1.0330 [DC01 (C590) Special Steel]
	Cap&Bridge	: 1.0330 [DC01 (C390) Special Steel]
	Screw	: 1.5525 [(20MnB4) Special Zinc Plated]
	Salt Water Treset	: 100 hours
W4	Band&Cap&Bridge	: 1.4301 [(X5CrNi 18-10) Antimagnetic st/st]
	Screw	: 1.4567 [(X3CrNiCu 18-9-4) Antimagnetic st/st]
	Salt Water Test	: 800 hours

Salt water test is performed regarding ASTM B 117 standards.

