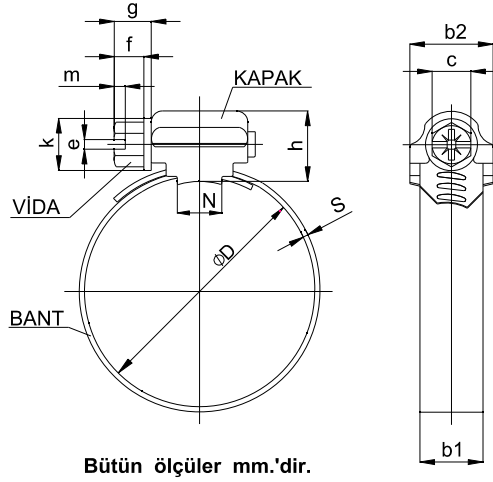


A2 TİPİ KELEPÇE



TABLO 1 : ÖLÇÜLER

	Ø D		S	b1	b2	c	k	f	g	h	m	e	N
	mm.	inch.											
19-26	1/2"-3/4"		0,8	10.1	12,5	7	8,3	5,8	6,5	11	1,50	1,4	9,4
20-32	1/2"-1"												
22-36	1/2"-1"												
25-40	3/4"-1"												
28-48	3/4"-1 1/2"												
30-45	1 1/16"-1 1/4"												
32-51	1"-1 1/2"												
38-58	1 1/4"-2"												
40-60	1 1/4"-2"												
44-64	2"												
50-70	1 1/2"-2 7/8"												
60-80	2"-2 1/2"												
70-90	2 1/4"-3"												
80-100	2 1/2"-3 1/2"												
90-110	3"-4"												
100-120	3 1/2"-4 1/2"												
110-130	4"-5 1/2"												
115-135	4" - 5"												
120-140	4 1/2"- 5"												
130-150	5"-5 1/2"												
140-160	5" - 6 1/4"												
146-164	5 1/2" - 6"												

TABLO 3 : MALZEMELER

1. Grup : Bant : Malzeme No : 1.0330 [DC01(C590) Özel Çelik.]
 Kapak : Malzeme No : 1.0330 [DC01(C390) Özel Çelik.]
 Vida : Malzeme No : 1.5525 (20MnB4)
 Tuz Testi : Min. 72 h

*Tuz testi ASTM B 117 standartına göre yapılmaktadır.
 *Önerilen Sıkma Hızı : 300Dev/dk. TSE 120091 (DIN 3017) için uygundur.

TABLO 2 : TORK DEĞERLERİ

ØD (mm)	Sıkma Torku	Bozulma Torku
19-26'dan 44-64'e kadar	4,5 Nm	5,0 Nm
51-72'den 146-164'e kadar	5,0 Nm	6 Nm

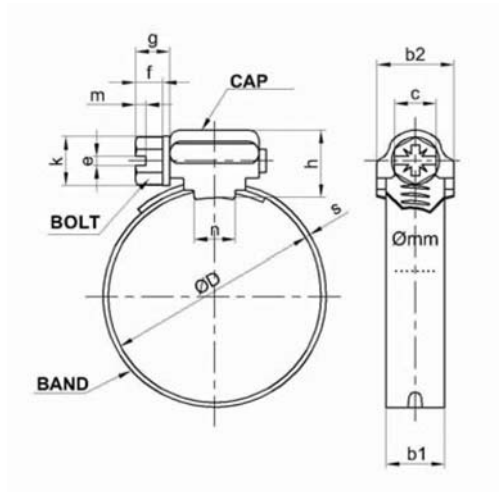
TABLO 4 : BOŞTA SIKMA TORK DEĞERİ

ÇAPSAL ARALIK (mm)	BOŞTA SIKMA TORKU (Nm)
19-26'dan 146-164'e kadar	max. 1

ÖLÇÜ	SEMBOL	TOLERANS	TARİH	İSİM	İMZA	PARÇA ADI :
					
						GRUP ADI : A2 TİPİ KELEPÇE
						MALZEME :
						ÖLÇÜKEMİZ RESİM NO A2 - 00.00
						ADET : yerine geçti.

A2 Type Clamps

PATENTED PRODUCT



Torque Values

Diameter ØD (mm)	Tightening Torque (Nm)	Breakdown Torque (Nm)	Idle Torque (Nm)
19-26	4,5	5,5	1
20-30	4,5	5,5	1
20-32	4,5	5,5	1
25-42	4,5	5,5	1
28-48	4,5	5,5	1
30-45	4,5	5,5	1
32-50	4,5	5,5	1
38-58	4,5	5,5	1
40-60	4,5	5,5	1
44-64	4,5	5,5	1
50-70	5	6,5	1
60-80	5	6,5	1
70-90	5	6,5	1
80-100	5	6,5	1
85-103	5	6,5	1
90-110	5	6,5	1
100-120	5	6,5	1
110-130	5	6,5	1
115-135	5	6,5	1
120-140	5	6,5	1
130-150	5	6,5	1
140-160	5	6,5	1
146-164	5	6,5	1

Recommended tightening speed 300 rpm.
Available for TS12091-DIN 3017

Dimensions

Code	Ø D		Qty in A Box	Weight of the box (kg)	S ±0.05	b1 ±0.25	b2 ±0.3	c -0.2	k ±0.2	f ±0.3	g ±0.2	h ±0.4	m ±0.2	e ±0.1	n ±0.4
	mm	inch													
A2-01	19-26	3/4" - 1 1/32"	1000	16,1	0,8	10	12,5	7	8,3	5,8	6,5	11	1,5	1,4	9,4
A2-02	20-30	3/4" - 1 3/16"	1000	16,9											
A2-03	23-35	7/8" - 1 13/32"	800	14,7											
A2-04	25-40	1" - 1 21/32"	700	13,5											
A2-05	28-48	1 3/32" - 1 7/8"	600	12,3											
A2-06	30-45	1 3/32" - 1 7/8"	600	12,9											
A2-07	32-50	1 1/4" - 2"	600	13											
A2-08	40-60	1 1/2" - 2 1/4"	400	13,6											
A2-09	44-64	1 3/4" - 2 1/2"	400	11,8											
A2-10	50-70	2" - 2 7/8"	400	10,2											
A2-11	57-76	2 1/4" - 3"	300	8,3											
A2-12	60-80	3 18/32" - 3 1/4"	100	8,9											
A2-13	70-90	3" - 3 20/32"	100	9,5											
A2-14	80-100	3 11/32" - 4 1/16"	100	3,7											
A2-15	85-103	3 11/32" - 4 1/16"	50	3,9											
A2-16	90-110	3 20/32" - 4 11/32"	50	2,3											
A2-17	100-120	4 1/8" - 4 3/4"	50	2,35											
A2-18	110-130	4 1/2" - 5 5/16"	50	2,4											
A2-19	115-135	4 1/2" - 5 5/16"	50	2,5											
A2-20	120-140	5 1/8" - 5 3/4"	50	2,6											
A2-21	130-150	5 3/4" - 6 7/16"	50	2,65											
A2-22	140-160	6"	50	2,6											
A2-23	146-164	6"	50	2,65											

Materials

W1	Band	: 1.0330 [DC01 (C590) Special Steel]
	Cap	: 1.0330 [DC01 (C390) Special Steel]
	Screw	: 1.5525 [(20MnB4) Special Zinc Plated]
	Salt Water Tetest	: 100 hours

Salt water test is performed regarding ASTM B 117 standards.

